

Receiving Report

Date:

13/2/10

Batch No:

1426309

Supplier:

MECHANICAL SOLUTION

Dart P/O:

20491

Packing Slip:

Yes ☒ No ☐

Invoice:

Yes ☐ No ☒

Receipt:

Cash ☐ Cr ☒

Release Note Attached:

Yes ☒ No ☐

N/A ☐

Waybill Attached:

Yes ☒ No ☐

Shipment Complete:

Yes ☒ No ☐

N/A ☐

QC6 Inspection

☒ 130716

N/A ☐

Work Order

[Signature]

N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

[Signature]

Production/Admin:

Date

13/2/10

Received/Costing

Initial

[Signature]

Location

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

Shipping Order

11/07/2013

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 Tel : 450 641-3330

Order : 88960
Reference : 20491
Bid : 7547
Ship : PICK UP / PICK UP

Customer : 6323336

Ship To

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
AS03261	ALU SHE .032 6061-T6 (20G) 8 X 4' X 12' HT;36194/01	384	384	Ø
AS08061	ALU SHE .080 6061-T6 (12G) 8 X 4' X 12' HT;42000/01	384	384	Ø
AS1875	ALU SHE .125" X 48" X 144" 7075-T6 1 X 4' X 12' HT;610007A7	1	1	Ø
SS122B4	304 SHEET .104 (12G) 2 X 4' X 8' HT;C34AY1207950	64	64	Ø
SHIP TST COLLECT JP				

9m 13-07-16

Shipping : _____
Package No : _____
Merchandise Received: _____

Ref. : _____



Abnahmeprüfzeugnis 3.1 (EN 10204) **Inspection certificate – mill certificate**

Nr.: 85264396 03 / 4

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2012 10 16

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENAS 9100, ISO 14001, NADCAP

Auftraggeber / customer:	Bestell Nr. / order no.:	G 65560 DEC
	Datum / date:	2012 06 14
	Auftragsbest. Nr. / order confirm. no.:	643017
	Datum / date:	2012 06 15
Warenempfänger / consignee:	Lieferschein Nr. / delivery note:	85264396
	Datum / date:	2012 10 31
Akkreditiv Nr. / letter of credit no.:		
Endkunde, Bestell-Nr. / Your cust., ord. no.:		

D377802 - D377803 - D377804

Produkt/product:	Bedingungen/terms:
Form / form: Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim: (inch): 0,032x48,00x144,00 Kundenartikel-Nr / customer article no.:	Techn. Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 10 AMS 4027N, 07.2008 ASME SB-209, 2011a <i>13-07-16</i>
Sondervorschrift / special terms:	

AB-Pos. ord.-item	BN/Los/Teil-Nr. Lot/No./Part	Guss-Nr. cast no.	Werkstoff material	Kolln. packno.	Gewicht netto weight net	Stk. pcs.
04	36194/01/00	01/0052338/2	6061	6430170020	3972,663 lbs	186
04	36194/01/00	01/0052338/2	6061	6430170021	3981,481 lbs	186
04	36194/01/00	01/0052338/2	6061	6430170022	3994,709 lbs	186

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)											
Guss Nr. / cast no.	AMAG designation	Al	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Sonstige Einzel
01/0052338/2	6061										
	actual	97,31	0,70	0,48	0,21	0,10	0,90	0,16	0,04	0,06	0,02
	actual	0,05									

Zugversuch / Tensile test									
BN/Los Lot/No.	Zustand temper	Richtung direction			Rm [ksi]	Rp0.2 [ksi]	A2" [%]		
36194/01	T6	LT			49,2	40,5	15		
36194/01	T6	LT			48,6	39,9	16		
36194/01	T6	LT			48,4	39,5	17		
36194/01	T6	LT			48,6	39,6	16		
36194/01	T6	LT			48,4	39,7	16		
36194/01	T6	LT			48,4	39,7	16		
36194/01	T6	LT			48,6	39,7	16		
36194/01	T6	LT			48,9	39,9	16		
36194/01	T6	LT			49,3	39,6	16		



Abnahmeprüfzeugnis 3.1 (EN 10204)
Inspection certificate – mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/Ts 16949, ENAS 9100, ISO 14001, NADCAP

Nr.: 85264396 03 / 4

Rev. 0

Seite / page: 2 von / of 2

Datum / date: 2012 10 16

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkssachverständiger / factory specialist	E-Mail / e-mail
Josef Klampfer	j.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

AMAG

ROLLING

Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85246330
Rev.: 0

01/1

Seite / page: 1 von / of 2

Datum / date: 2013 04 19

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Auftraggeber / customer: Warenempfänger / consignee:	Bestell Nr. / order no.:	C66386
	Datum / date:	2013 01 15
	Auftragsbest. Nr. / order confirm no.:	651503
	Datum / date:	2013 01 16
	Lieferschein Nr. / delivery note:	85246330
	Datum / date:	2013 04 30

Form / form: Sheet	Technische Lieferbedingungen / techn. spec.:
Werkstoff / material: 6061	AMS-QQ-A-250/11, 08.1997
Zustand / temper: T6	ASTM B 209 - 10
Dim. / dim.: (inch): 0,080x48,00x144,00	AMS 4027N, 07.2006
	ASME SB-209, 2011a
	Sondervorschrift / special terms:

04	42000/01/00	01/0055174/3	6061	6515030012	3977,072 lbs	74
04	42000/01/00	01/0055174/3	6061	6515030013	3990,300 lbs	74

0770873

0770874

Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0055174/3	6061										
	spec. min.	0,40	-	0,15	-	0,80	0,04	-	-	-	-
	spec. max.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
	actual	0,71	0,44	0,22	0,12	0,88	0,16	0,03	0,06	0,02	0,05

BNr/Los	Zustand	Richtung	Tests	UTS	YS	A2"			
Lot/No.	temper	direction		[ksi]	[ksi]	[%]			
			spec.min.	42,0	35,0	10			
			spec.max.	-	-	-			
42000/01	T6	LT	9	from	48,0	41,0	14		
42000/01	T6	LT	10	to	48,6	41,5	16		

Biegeversuch: OK. / Transverse bend test: OK.

Maßkontrolle: OK. / Dimensional Check: OK.

AMAG rolling GmbH, Postfach 32, A-5282 Ranshofen, Österreich - www.amag.at
AMAG rolling GmbH, P.O. Box 32, A-5282 Ranshofen, Austria - www.amag.at

**Abnahmeprüfzeugnis 3.1 (EN 10204)**
Inspection certificate - mill certificate

Nr.: 85246330

01 / 1

Rev.: 0

Seite / page:

2 von / of 2

Datum / date:

2013 04 '19

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, ENIAS 9100, ISO 14001, NADCAP

Oberfläche: OK. / Surface inspection: OK.

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Josef Klampfer

josef.klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

SHIP TO:
SOLD TO:

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215

Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number

4281737

CUSTOMER PO NUMBER: C65742 NOV		WORK PACKAGE:	CUSTOMER PART NUMBER:		SHIP RUN/LOAD: 102479/3	GOVT CONTRACT NUMBER:	
KAISER ORDER NO: 1140430	LINE ITEM: 8	SHIP DATE: 14-NOV-2012	ALLOY: 7075	CLAD: ALCLAD	TEMPER: T6	PRODUCT DESCRIPTION: Kaiser Stretched	
WEIGHT SHIPPED: 1650 LB	QUANTITY: 21 PCS EST.	TRUCK B/L #: 2039711	GAUGE: 0.1250 IN (3.1750 MM)		DIAMETER/WIDTH: 48.000 IN (1219.2 MM)	LENGTH: 144.000 IN (3657.6 MM)	

MHU 1636877; LOT 610007A7: 21 pieces; *D373766***Certified Specifications**AMS 4049/RevL
CMMP 019/RevDAMS-QQ-A-250/13/RevA
CMMP 025/RevU

ASTM B 209/Rev10

JM 1307-76

Test Code: 1513

Test Results

Lot: 610007A7 Cast 496

Drop 06

Ingot 1

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T6	LT / 2 (Min:Max)	79.7 : 79.8 (550 : 550)	70.4 : 70.5 (485 : 486)	14.3 : 14.5

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.10	0.21	1.4	0.04	2.5	0.20	5.8	0.03	0.01	0.01	TOT 0.05

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15
Liner Alloy: 7072												
MIN(wt%)	0.0	0.0	0.00	0.00	0.00	0.00	0.8	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.3	0.4	0.10	0.10	0.10	0.05	1.3	0.05	0.05	0.05	TOT	0.15

Aluminum Remainder

**KAISER
ALUMINUM**

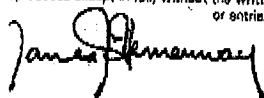
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4281737

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 228.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 232.223 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.



JAMES HEMENWAY, LABORATORIES SUPERVISOR



允諾實業股份有限公司
YC INOX CO., LTD.

檢驗證明書

INSPECTION CERTIFICATE

524彰化縣溪州鄉中山路四段270號
No. 270, Sec. 4, Jungshan Rd., Shijou Shiang,
Chang-Hwa, Taiwan, R.O.C
http://www.ycinox.com
TEL: +886-4-8899666 FAX: +886-4-8899770



客戶名稱 Customer	PRIME COLD ROLLED STAINLESS STEEL SHEET	客戶編號 Customer No.	FCA003	證明書編號 Certificate No.	130218C0181
產品名稱 Product	ASTM A240/A480M-11b	商業發票號碼 Commercial Invoice No.	J13010448	證明書日期 Date of Issue	2013/02/08
規格 Specification	304/304L	客戶採購單號 PO No.	C85783	訂單編號 Order No.	EC12100340-2
料號 Serial Grade		提貨單編號 Weight No.	C13020102	P.I.號碼 P.I. No.	A10110214

項目 Item No.		爐號 Heat No.	產品規格 Product Description					化學成份(%) Chemical Composition														拉伸試驗 Tension Test			*01 硬 度 HRB	*02 熱 處 理 C/W.C	備註 C/W.C	A10110214		
			尺寸 Dimension	數量 Quantity Pos	重量 Weight KGS	表面 Finish	保護 Protect	C	SI	Mn	P	S	CU	NI	CR	MO	降伏 Y.S.	抗拉 T.S.	伸長率 E.L.											
Specification																						MPa	ksi	%	HRB		C/W.C		Call No	
1	C34AY1207080	11GA x48.0" x144.0"	10	1,038	2B	PI	30	75	200	45	300	200	1850	100		205	815	40	92	1040										
2	C34AY1207080	11GA x48.0" x144.0"	9	952	2B	PI	18	48	107	30	1	802	1806	58	292	874	50	88	1050	12										
3	C34AY1207425	11GA x48.0" x144.0"	15	1,089	2B	PI	18	48	107	30	1	802	1806	58	292	874	50	88	1050	13										
4	C34AY1208021	12GA x48.0" x86.0"	12	727	2B	PI	27	58	87	42	2	819	1825	69	328	883	52	87	1050	14										
5	C34AY1207950	12GA x48.0" x86.0"	17	1,030	2B	PI	12	48	143	38	8	808	1815	37	313	625	53	84	1050	21										
6	C34AY1207950	12GA x48.0" x86.0"	29	1,755	2B	PI	18	48	97	39	5	806	1821	51	333	678	47	85	1050	21										
7	C34AY1207950	12GA x48.0" x86.0"	29	1,757	2B	PI	18	48	97	39	5	806	1821	51	333	678	47	85	1050	21										
8	C34AY1207960	12GA x48.0" x86.0"	28	1,695	2B	PI	18	48	97	39	5	806	1821	51	333	678	47	85	1050	22										
9	C34AY1207960	12GA x48.0" x86.0"	28	1,695	2B	PI	18	48	97	39	5	806	1821	51	333	678	47	85	1050	23										
10	C34AY1207391	14GA x48.0" x120.0"	32	1,770	2B	PI	18	48	107	30	1	802	1806	58	292	874	50	88	1050	24										
11	C34AY1207391	14GA x48.0" x120.0"	32	1,771	2B	PI	18	48	107	30	1	802	1806	58	292	874	50	88	1050	24										
12	C34AY1207391	14GA x48.0" x120.0"	32	1,771	2B	PI	18	48	107	30	1	802	1806	58	292	874	50	88	1050	25										
13	C34AY1207391	14GA x48.0" x120.0"	32	1,771	2B	PI	18	48	107	30	1	802	1806	58	292	874	50	88	1050	25										
14	C34AY1207391	14GA x48.0" x120.0"	32	1,771	2B	PI	18	48	107	30	1	802	1806	58	292	874	50	88	1050	25										
15	C34AY1207391	14GA x48.0" x120.0"	32	1,771	2B	PI	18	48	107	30	1	802	1806	58	292	874	50	88	1050	25										
16	C34AY1206817	14GA x48.0" x144.0"	15	981	2B	PI	18	48	107	30	1	802	1806	58	292	874	50	88	1050	47										
17	C34BP1206017	14GA x60.0" x144.0"	12	992	2B	PI	18	49	107	30	1	802	1806	58	292	874	50	88	1050	48										
18	C34AY1206821	14GA x60.0" x144.0"	12	991	2B	PI	20	34	142	31	6	802	1821	47	298	619	53	85	1050	48										
19	C34AY1206821	14GA x60.0" x120.0"	14	968	2B	PI	20	34	142	31	6	802	1821	47	298	619	53	85	1050	48										
TOTAL			399	26,444		PI	21	42	133	32	6	803	1818	37	313	637	50	88	1050	53										

附註 Remark

註解 Note

*01= Hardness Test
*02= Heat Treatment
*Gauge Length: 50mm

Surveyor By

N/A

茲證明本文所列產品，均按材料標準製造及試驗，並符合標準之要求，與經檢驗符合。
We hereby certify that material described herein has been manufactured and tested with
satisfactory results in accordance with the requirement of the above material specification.
The material described above has been detected with free irradiation by raw material supplier

Visual Inspection (Surface) and Dimension Check: OK



1.ISO 9001:2008 (No.01 100 056289)
2.ZED / AD2000 (No.01 202 ROC/05 0105)
3.ISO 14001:2004 (No.01 104 822 056385)
4.OHSAS 18001:2007 (No.01 113 822 056385)

Manager of Quality Assurance Department

Jian Yi Guo

頁次/總頁數: 1/4

YC-20007-01C



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20491**

Purchase Order Date 7/10/2013

PO Print Date 7/10/2013

Page Number 1 of 2

Order From :

VC-MET002

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

METAUX SOLUTIONS
2625 BOUL JACQUES-CARTIER EST
LONGUEUIL, QC J4N 1L7
CA

FAKED
07/30/10

Contact Name

Vendor Phone

800 558 8858

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To Contact

Ship To Phone

Ship Via:

TST ground

Ship Acct:

M 126 309

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
1	M6061T6S.032	6061-T6 Sheet 0.032"	7/12/2013 Yes 7/12/2013		384.00 sf				\$806.40
	MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209								
Line Total:									\$806.40
2	M6061T6S.080	6061-T6 .080 Sheet	7/12/2013 Yes 7/12/2013		384.00 sf				\$1,670.40
	SAME AS ABOVE								
Line Total:									\$1,670.40
3	M304S12GA	304/316 0.100" Sheet	7/12/2013 Yes 7/12/2013		64.00 sf				\$758.40
	MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240/ASME SA240								

Note:

7/10/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20491**

Purchase Order Date 7/10/2013

PO Print Date 7/10/2013

Page Number 2 of 2

Order From :

VC-MET002

METAUX SOLUTIONS
2625 BOUL JACQUES-CARTIER EST
LONGUEUIL, QC J4N 1L7
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

800 558 8858

Ship To Contact

Ship To Phone

Ship Via:

TST ground

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Line Total: \$758.40

4 M7075T6S.125

7075-T6 Sheet :125

7/12/2013

Yes

48.00 ✓
sf

\$1,022.90

MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209

7/12/2013

13/7/15

Line Total: \$1,022.90

PO Total: \$4,258.10

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required **YES** NO

Change Nbr:

2

Change Date:

7/10/2013